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Globe Valves:

UNV Series Direct Coupled Actuator 2-way Valves 3-way Valves

UGLK Series Linkage Solution 2-way Valves 3-way Valves

Retrofit Solutions for Virtually any Valve

Manufacturers:

Globe:	Siemens, Johnson Honeywell, Invensys and more
Control:	On/Off, Floating, 2-10 VDC Multi-Function Technology® Spring Return or Non-Spring Return

How to select a Globe Valve Retrofit Solution



SELF ADAPTING STROKE

The NV Series actuators, which are used with the UNV retrofit kits (Figure 1), are stroke adapting actuators. In modulating applications, the actuator will recognize the stroke length requirement and automatically adjust the control signal for maximum resolution.

RATINGS FOR STEAM APPLICATION

The UNV-035 is rated for 50 psi inlet steam. All other UNV solutions are rated for 15 psi inlet steam.

All UGLK linkages can be used with Belimo actuators up to a maximum of 50 psi steam

For other applications between 50 psi and 100 psi inlet steam, please call Belimo Customer Service for assistance

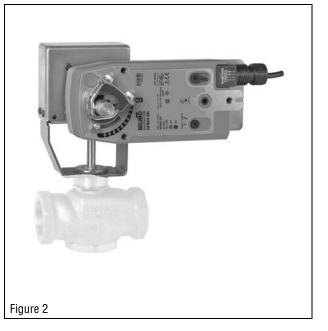


Figure 1

SPRING RETURN FUNCTION

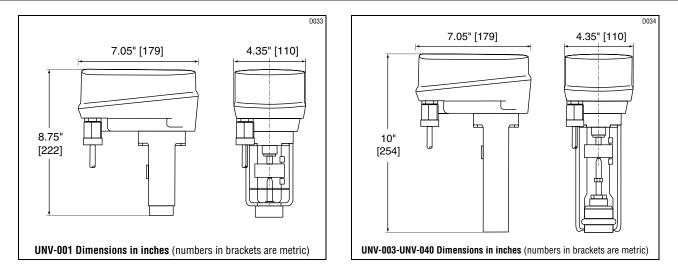
When ordering a UNV kit with an NV Series spring return actuator, you must know the required spring return direction. The NVF24-MFT US springs to the UP position and the NVF24-MFT-E US springs to the DOWN position.

If the required spring return direction is not known, a UGLK linkage (Figure 2) and spring return actuator may be selected. The rotary actuators can be turned over on the linkage and produce a spring return function in either direction.

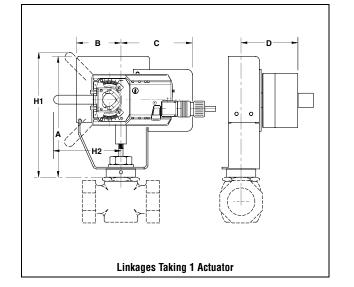


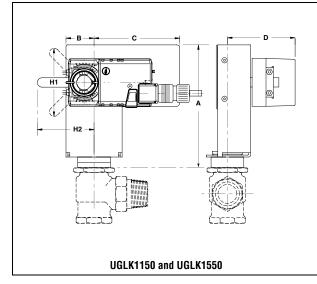


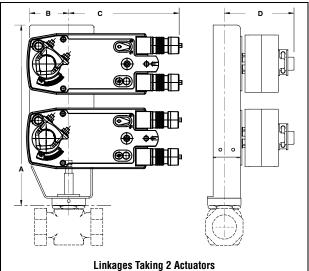
MAXIMUM DIMENSIONS – UNV with NV Series Actuators



MAXIMUM DIMENSIONS - UGLK Linkages with Rotary Actuators







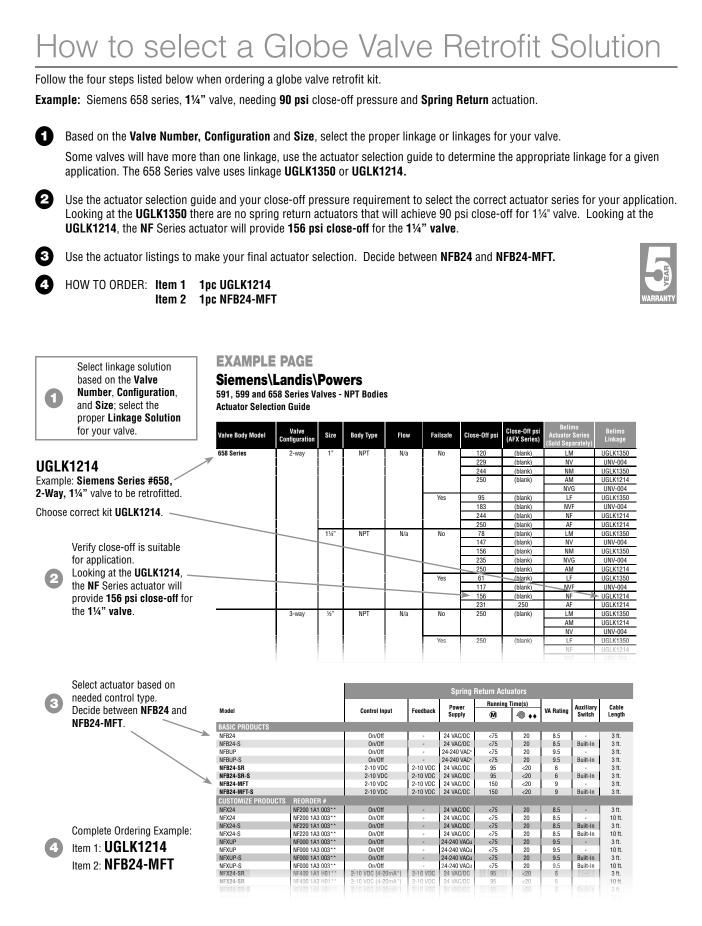
MAXIMUM DIMENSIONS

Linkage	s Taking 1 Actuator		
Α	7"-14" [356]	D	5" [127]
В	3" [76]	H1	9.5" [241]
С	9" [229]	H2	9.5"

Linkage	es Taking 2 Actuators		
А	19" [483]	D	5" [127]
В	3" [76]		
С	9" [229]		

UGLK1 ⁻	150 and UGLK1550		
Α	6.5" [165]	D	4.0" [102]
В	1.5" [33]	H1	4.0" [102]
С	5.0" [127]	H2	3.5" [89]





Globe Valve Retrofit Actuators



Actuator Suggestion Guide

LINEAR ACTUAT	TORS					
SERIES	MODEL Spring Retu		Control Input	Feedback Position	Power Supply	Standard Running Time
NVF Series	NVF24-MFT US	spring UP	Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	150 seconds
	NVF24-MFT-E US	spring DOWN	Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	150 seconds
	NV24-3 US		Floating Pt., On/Off		24 VAC/DC	150 seconds
NV Series	NV24-MFT US		Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	150 seconds
NVG Series	NVG24-MFT US		Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	150 seconds

ROTARY ACTUA	TORS SUGGESTION						
SERIES	MODEL	Spring Return	Electronic Fail Safe	Control Input	Feedback Position	Power Supply	Standard Running Time
	LF24 US	•		24 VAC/DC		24 VAC/DC	
LF Series*	LF24-MFT US	•		Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	
	NFBUP-X1	•		24 VAC/DC		24 VAC/DC	
NF Series*	NFX24-MFT-X1	•		Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	
	AF24 US, AFB24	•		24 VAC/DC		24 VAC/DC	
AF Series* AFX24-MFT-X1		1 •		Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	suc
LM Series*	LMB24-3-X1			Floating Pt., On/Off		24 VAC/DC	atic
	LMX24-MFT-X1			Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	ecific
	NMB24-3-X1			24 VAC/DC		24 VAC/DC	Sp
NM Series*	NMX24-MFT-X1			Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	Consult Specifications
	AMB24-3-X1			24 VAC/DC		24 VAC/DC	00
AM Series*	Series* AMX24-MFT-X1			Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	
	GMB24-3-X1			24 VAC/DC		24 VAC/DC	
GM Series*	GMX24-MFT-X1			Variable with MFT (VDC, PWM, Floating Pt., On/Off)	variable VDC	24 VAC/DC	
	GKB24-3-X1		•	24 VAC/DC		24 VAC/DC]
GK Series*	GKX24-MFT-X1		•	Variable with MFT (VDC, PWM, Floating Pt., On/Off) rd run times should be considered in the selec	variable VDC	24 VAC/DC	

*Please consult the Damper sections for a full list of product offerings. Standard run times should be considered in the selection. All air side products are applicable for retrofit kits. Select "X1" actuators come with a handle.

MULT	I-FUNCTION T	CHNOLOG	Y					
	P-CODE		P-CODE Control Input				Running Time	Built-in Feedback
	V-10001	N01	B	P-10001	A01	2-10 VDC	150 seconds	2-10 VDC
	V-10002	N02	8	P-10002	A02	0-10 VDC 150 seconds		0-10 VDC
	V-10028	N1E	S C	P-10028	A28 0-10 VDC		150 seconds	0-10 VDC
)ES	V-10063	N1K	IO I	P-10063	A63	0.5-4.5 VDC	150 seconds	0.5-4.5 VDC
CODES	V-10064	N1L	ACTUATOR	P-10064	A64	5.5-10 VDC	150 seconds	5.5-10 VDC
N	V-20002	N1U	ACI	P-20002 W0		0.02-5.00 seconds PWM	150 seconds	2-10 VDC
-	V-20003	N1V	¥.	P-20003	W03	0.10-25.5 seconds PWM	150 seconds	2-10 VDC
	V-30001	N24	TARY	P-30001	F01	Floating Pt.	150 seconds	2-10 VDC
	V-40002	N29	RO	P-40002	J02	On/Off	150 seconds	2-10 VDC

Note: V-codes used for NV...Series actuator. All other MFT actuators use P-codes.

Robertshaw

V6600, V6700, V6800 Series Valves - NPT Bodies Linkage/Actuator Selection Guide



E E
WARRANTY

Valve Body Model	Valve Configuration	Size	Body Type	Flow	Failsafe	Close-Off psi	Close-Off psi (AFX Series)	Belimo Actuator Series (Sold Separately)	Belimo Linkage	
V6700	2-way	1⁄2"	NPT	-	No	250	-	NV	UNV-007	
	-				Yes	250	-	NVF	UNV-007	
		3⁄4"	NPT	-	No	250	-	NV	UNV-007	
					Yes	250	-	NVF	UNV-007	
		1"	NPT	-	No	229	-	NV	UNV-007	
						250	-	NVG	UNV-007	
					Yes	183	-	NVF	UNV-007	
		1¼"	NPT	-	No	147	-	NV	UNV-007	
						235	-	NVG	UNV-007	
					Yes	117	-	NVF	UNV-007	
		1½"	NPT	-	No	101	-	NV	UNV-007	
						160	-	NVG	UNV-007	
					Yes	82	-	NVF	UNV-007	
		2"	NPT	-	No	57	-	NV	UNV-007	
						90	-	NVG	UNV-007	
					Yes	46	-	NVF	UNV-007	
V6600	3-way	1⁄2"	NPT	-	No	250	-	NV	UNV-007	
	-					Yes	250	-	NVF	UNV-007
		3⁄4"	NPT	-	No	250	-	NV	UNV-007	
					Yes	250	-	NVF	UNV-007	
		1"	NPT	-	No	229	-	NV	UNV-007	
						250	-	NVG	UNV-007	
					Yes	183	-	NVF	UNV-007	
		1¼"	NPT	-	No	147	-	NV	UNV-007	
						235	-	NVG	UNV-007	
					Yes	117	-	NVF	UNV-007	
		1½"	NPT	-	No	102	-	NV	UNV-007	
						160	-	NVG	UNV-007	
					Yes	82	-	NVF	UNV-007	
		2"	NPT	-	No	57	-	NV	UNV-007	
						90	-	NVG	UNV-007	
					Yes	46	-	NVF	UNV-007	
V6800	2-way	3⁄4"	NPT	-	No	250	-	NV	UNV-007	
					Yes	250	-	NVF	UNV-007	

All close-off pressures listed are approximate and based on valve condition and application.



UNV Retrofit Solution

Components



UNV-Box-Kit

Multi Box Starter Kit for UNV

Refillable with below items.

UNV Multi-box Kit Components

Part No.	Description	Part No.	Description
UNV-BKT-001	SIEBE bracket (UNV-001)	UNV-STEM-006	Stem Adaptor-006
UNV-BKT-002	Universal bracket	UNV-STEM-007	Stem Adaptor-007
	(UNV-003 through UNV-035)	UNV-STEM-035	Stem Adaptor-035
UNV-COL-004	Collar-004 and set screws	UNV-STEM-040	Stem Adaptor-040
UNV-COL-005	Collar-005	UNV-NUT-001	1/4"-28 Locking Nut (UNV-001,
UNV-COL-006	Collar-006 and set screws		004, 005, 006, 008, 009, 035)
UNV-COL-007	Collar-007	UNV-NUT-007	1/4"-32 Locking Nut (UNV-007)
UNV-COL-008	Collar-008	UNV-BOLT	Kit of U-bolt, Nuts for U-bolt
UNV-COL-009	Collar-009	UNV-SCREW	Kit of Screws
UNV-COL-035	Collar-035	UNV-STROKE IND	Kit of Stroke indicators
UNV-COL-040	Collar-040	UNV-CPL	Coupling
UNV-STEM-001-SET	Stem Adaptor-001,005	UNV-CPL-10	Coupling-10 pc set
UNV-STEM-003	Stem Adaptor-003	UNV-Override	NV Manual Override
UNV-STEM-004-SET	Stem Adaptor-004.008.009		

JNV Dimensional Details											
Dimensional Data	UNV-001	UNV-003	UNV-004	UNV-005	UNV-006	UNV-007	UNV-008	UNV-009	UNV-035	UNV-040	UNV-051
Length of Stem Adaptor	1 7/16"	2"	2 1/8"	1 7/16"	1 1/8"	2 1/8"	2 1/8"	2 1/8"	3 7/16"	2 1/8"	1-1/4"
Stem Adaptor Diameter	1/4"	3/8"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	3/8"
Stem Adaptor- Threads Per In.	28	N/A	28	28	28	32	28	28	28	28	24
Locking Nut	1/4"-28	N/A	1/4"-28	1/4"-28	1/4"-28	1/4"-32	1/4"-28	1/4"-28	1/4"-28	1/4"-28	3/8"-24
Collar	Molded into Bracket	N/A	YES 1/4"-20 set screws	YES	YES 1/4"-20 set screws	YES	YES	YES	YES-303 SS	YES	YES
U-Bolt	N/A	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES
Adaptor Bracket	UNV-BKT-001	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002	UNV-BKT-002



Operation/Installation UNV-001 Series

Installation Instructions for Siebe VB7000 and VB9000 Series Valves

Preparing the Valve

- 1. Remove all existing linkage and push stem to down position.
- 2. Screw lock nut (L) and stem adaptor (I) onto valve stem.
- With stem pushed down completely adjust stem adaptor (I) height for corresponding valve. Tighten lock nut (L). (See Figure 1).

Preparing the Actuator and Mounting the Valve

- Slide the black coupling lock (C) up into the unlocked position. (See Figure 3).
- 2. Attach it to the end of the actuator plunger (K). This is done by pushing the bottom of the coupling apart with your thumbs while pressing it onto the actuator plunger. (See Figure 5).
- Attach bracket (E) onto bottom of NV actuator (A) with 4 provided screws (B).
- **4.** Attach stroke indicators (G) above and below the valve coupling.
- 5. Screw NV actuator (A) onto valve, and tighten valve bonnet nut (J).
- Lower plunger (K) using manual override until stem adaptor (I) meets valve coupling. When connected, the valve stem adaptor will be captured by the valve coupling.
- **7.** Slide the coupling lock (C) down in to its locked position.
- 8. Move sliding stroke indicators (G) to sit above and below lip on valve coupling (H). Stroke indicators are automatically repositioned to the maximum stroke when power is applied to actuator.
- **9.** Set actuator switches S3.1, S3.2 to desired settings (See attached data).

When disassembling, move the coupling lock (C) up to the unlocked position and squeeze the sides of the coupling while pulling the valve away from the coupling.

Recommended Installation Location

It is permissible to install the NV actuator upright or horizontally. However, it is not recommended that the valve stem be installed facing downward. Allow 12 inches of clearance for removal of actuator and 6 inches for removal of actuator cover.

Initial Start-up

The unit must not be started up until the valve and actuator have been assembled according to instructions. Adaptation (initialization) will only occur the first time the actuator is powered. To reset, remove housing cover and press adaptation button S2. (See attached set-up information).

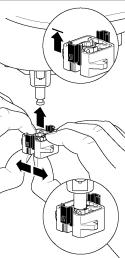
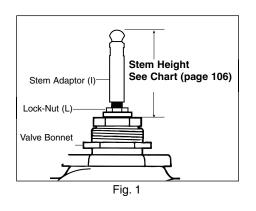
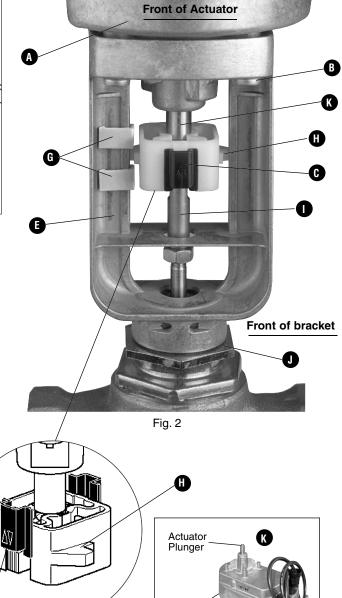


Fig. 5







Front of Actuator

/Fig. 3 C



UNV Retrofit Installation Instructions

flat

Operation/Installation UNV-003 to UNV-051 Series Preparing The Valve

Kits with Threaded Collars (Fig. 1) UNV-005, UNV-007, UNV-008 UNV-009, UNV-035, UNV-040, UNV-051

- 1. Remove all existing linkage from the valve.
- 2. Push stem into the fully down position.
- Screw the Collar onto the valve neck and tighten. *Flats should be on the top for UNV-008 UNV-009, UNV-035, UNV-040 and UNV-051.

Flats should be on the bottom for UNV-005 and UNV-007.

- Screw the Lock Nut and the Stem Adapter onto the valve stem. Use chart to determine the correct height of the stem adapter. (Height is measure from the top of the valve collar to the top of the stem adapter, when the stem is in the fully down position.)
- 5. Tighten the Lock Nut against the Stem Adapter.

Kits with Set Screw Collars

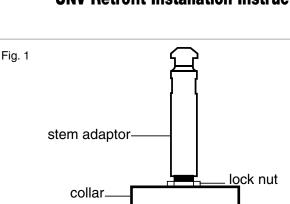
UNV-004 and UNV-006 (Fig. 1)

- 1. Remove all existing linkage from the valve.
- 2. Push stem into the fully down position.
- 3. Slide the Collar down over the valve neck and secure in place by installing and tightening the Setscrews. (The threaded Setscrew holes in the collar should be towards the bottom.)
- Screw the Lock Nut and the Stem Adapter onto the valve stem. Use chart to determine the correct height of the stem adapter. (Height is measure from the top of the valve collar to the top of the stem adapter, when the stem is in the fully down position.)
- 5. Tighten the Lock Nut against the Stem Adapter.

Kit UNV-003, UNV-013 (Fig. 2)

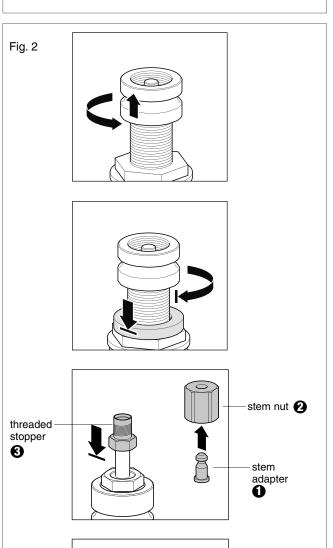
- 1. Remove all existing linkage from the valve including collar.
- 2. Place brass washer over bonnet until flush
- 3. Re-install collar on valve so it sits on the washer.
- 4. Pull the existing slotted stem adaptor into the fully up position.
- 5. Place Stem Nut (2) over Stem Adaptor (1).
- 6. Slide Threaded Stopper (3) over existing slotted stem adaptor.
- 7. Insert Retaining Clip (4) onto existing slotted stem adaptor.
- 8. Screw and tighten assembly (1,2,3) to existing slotted stem adaptor.

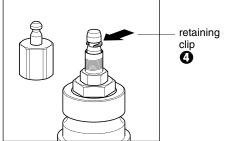
Stem	n Adjustment
UNV Number	Height inches [mm]
UNV-001	1.77 [45]
UNV-003	N/A
UNV-004	2.36 [60]
UNV-005	2.56 [65]
UNV-006	2.56 [65]
UNV-007*	2.36 [60]
UNV-008	2.36 [60]
UNV-009	2.56 [65]
UNV-035	2.64 [67]
UNV-040	2.87 [73]
UNV-051	2.56 [65]
*When retrofitting a V6800 ser	ries valve, the stem adjustment is 64 mr



set screw

(if not threaded)





800-543-9038 USA

866-805-7089 CANADA

203-791-8396 LATIN AMERICA

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Operation/Installation UNV-003 to UNV-051 Series

Preparing the Actuator and Mounting the Valve All UNV Kits excluding UNV-001

- 1. Slide the black coupling lock (C) up into the unlocked position. (See Figure 3).
- Attach Valve Coupling (D) to Actuator Plunger (H). This is done by pushing the bottom of the coupling apart with your thumbs while pressing it on to the actuator plunger. (See Figure 1).
- **3.** Slide the Bracket (E) over the Valve Coupling and the 4 standoffs on the actuator base.
- Attach the Bracket to the Actuator (A) using 4 Screws (B).
- 5. Attach Stroke Indicators (G) above and below the valve coupling.
- 6. Push the valve stem in to the fully down position
- Use the U-bolt (F) and secure the valve into the bracket, tighten using a 10 mm wrench. (U-bolt will fit into the groove in the collar, or the valve neck in the case of UNV-003).
- 8. Lower plunger (H) using manual override until stem adaptor (I) meets valve coupling. When connected, the valve stem adaptor with be captured by the valve coupling.
- 9. Slide the coupling lock (C) down in to its locked position.
- **10.** Move Stroke Indicators (G) so that they are directly above and below the valve coupling. They will be automatically repositioned to the maximum stroke when power is applied to the actuator.
- 11. Set Actuator switches S3.1 and S3.2 to desired setting.

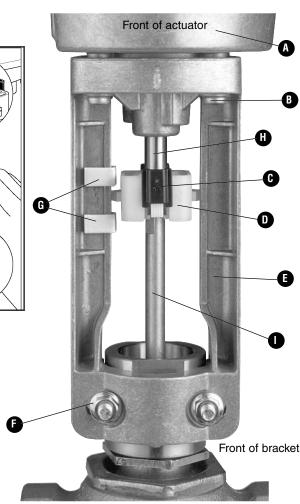
When disassembling, move the coupling lock (C) up to the unlocked position and squeeze the sides of the coupling while pulling the valve away from the coupling.

Recommended installation location

It is permissible to install the NV actuator upright or horizontally. However, it is not recommended that the valve stem be installed facing downward. Allow 12 inches of clearance for removal of actuator and 6 inches for removal of actuator cover.

Initial start-up

The unit must not be started up until the valve and actuator have been assembled according to instructions. Adaptation (initialization) will only occur the first time the actuator is powered. To reset, remove housing cover and press adaptation button S2. (See attached set-up information).





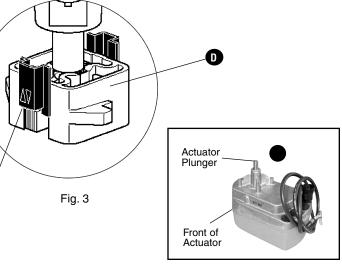


Fig. 4

Fig. 1

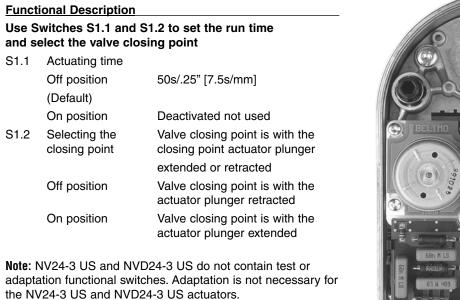


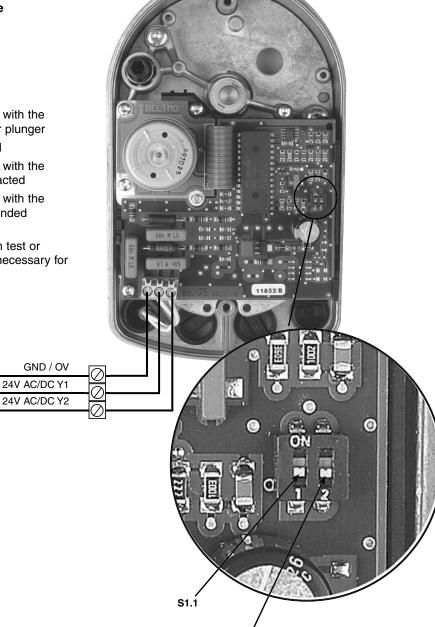
Set-Up of NV24-3 US Actuators during Installation

800-543-9038 USA

General

Beneath the cover of the actuator are the terminals for the cable connection and the S1 switch. The floating point signal is processed in the microprocessor and conveyed to the motor.





S1.2

NV24-3 US



Set-Up of NV Series MFT Actuators during Installation

General

Beneath the cover of the actuator are the terminals for the cable connection, the S1 and S2 buttons, S3 switch, and the LED status display H1.

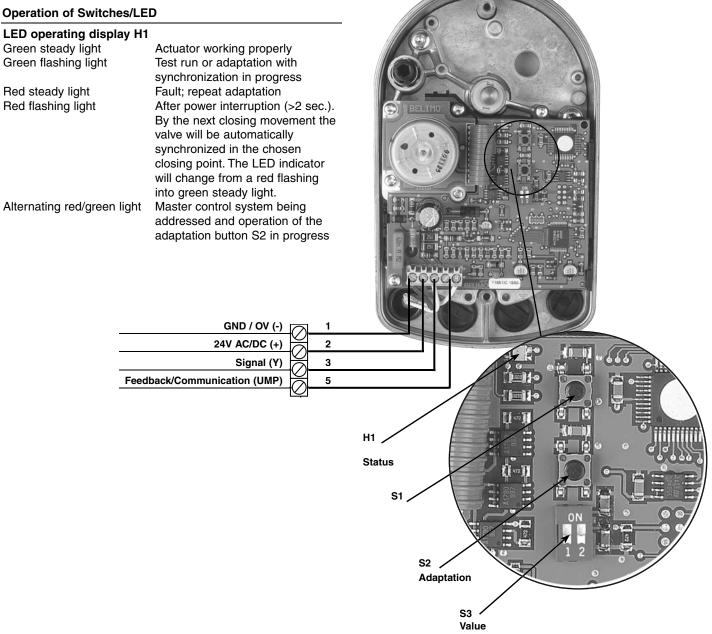
The setting signal is processed in the microprocessor, and conveyed to the motor via drivers. By setting the slide switch S3 or pressing the buttons S1 and S2, the actuator can easily be configured on site to the requirements, if there are changes from the factory settings.

MFT and Spring Return Actuators

Operation of Switches/LED

The NV and NVF actuators are maintenance-free. The twocolor LED display is located beneath the cover of the actuator. This display allows immediate recognition of the functional state of the actuator. In addition, it permits simple set-up if the factory settings need to be changed.



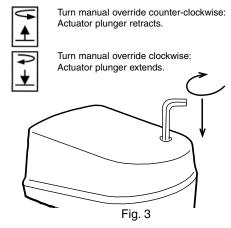




Manual Override NV...US Non-Spring Return

The valve coupling can be adjusted by inserting a 3/16" or 5 mm hex in the housing cover. (Fig. 3).

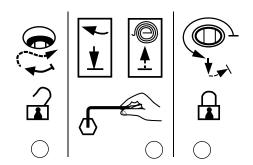
If the hex is turned clockwise, the coupling moves down; counterclockwise turning moves it up. The manual override is protected against overload. The coupling remains in the manual position as long as the actuator is not connected to the nominal voltage. With the nominal voltage applied to the actuator, the coupling follows the positioning signal.

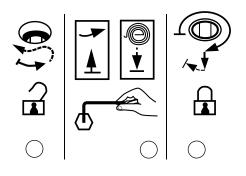


Over-torquing manual override will not damage actuator.

NOTE:

- Do not override the NVF while power is applied to the actuator.
 If the actuator is overridden while power is applied, remove cover and perform manual adaptation function by pressing S2 button.
- 3. When overriding the actuator turn the hex 3/4 turn and then press down to lock after the desired position is found. This prevents the gear from over-tightening into an endposition which would prevent the override mechanism from unlocking automatically during power up. If the manual override does not unlock automatically during power-up you must unlock the actuator manually with the hex.
- 4. Use the NV... MFT US in only closed control loops.





Manual Override NVF...US Spring Return

The valve coupling can be adjusted by inserting a 3/16" or 5 mm hex in the housing cover. (Fig. 3).

The spring return function in the actuator is pre-tensioned when delivered. The manual operating mechanism is overload-proof. The plunger will remain at the manual setting until the power supply to the actuator is turned on or, the next time the power supply is interrupted, it moves to whichever end position has been selected.

NVF...US Retracting, Spring Up

(1) Disengaging manual operation

Turn the hex clockwise 45° until resistance is encountered. Then lift the key approx. 1/4" [7 mm] until the black socket for the key is level with the top of the housing cover. The spring mechanism will now rotate the key counter-clockwise and the plunger will retract.

(2) Manual operation

Turning the hex clockwise causes the plunger to extend to the required position.

3 Locking manual operation

Turn the hex 3/4 turn counter-clockwise and then press it down into the cover of the housing (the black socket will move inwards approx. 1/4" [7 mm]). Slight counter-clockwise rotation of the key will then lock the manual operating mechanism in position.

Note: Do not trigger the spring mechanism and turn the manual operating mechanism clockwise to the "spring-up" end position at the same time.

NVF...-E US Extending, Spring Down

1 Disengaging manual operation

Turn the hex counter-clockwise 45° until resistance is encountered. Then lift the key approx. $1/4^{\circ}$ [7 mm] until the black socket for the key is level with the top of the housing cover. The spring mechanism will now rotate the key clockwise, the plunger will extend.

(2) Manual operation

Turning the hex counter-clockwise causes the plunger to retract to the required position.

③ Locking manual operation

Turn the hex back clockwise 3/4 turn and then press it down into the cover of the housing (the black socket will move inwards approx. 1/4" [7 mm]). Slight clockwise rotation of the key will then lock the manual operating mechanism in position.



Functional description NV24-MFT US, NVF... US

The S1 button makes it simple to check the wiring and overall functioning of the actuator. The first time voltage is applied, the stroke is adapted automatically. Independently of this, an adaptation can be repeated as necessary by pressing button S2. Actuator will not do an adaptation after each power loss.

S1	Test	The valve performs full stroke at minimum running time and checks the adapted stroke.
S2	Adaptation	The stroke effected (between the two mechanical end-stops of the valve) is acquired as 100% stroke and stored in the microprocessor. The control signal and running time are then matched to this 100% stroke.

Set-Up of S3 switches

Note: It is very important to set Switches S3.1 and S3.2 to ensure proper valve operation.

1. Determine if the valve body is STEM UP CLOSED or STEM UP OPEN. In other words, when is the valve closed from Ports A to AB– when the stem is up or down?

If the valve is STEM UP OPEN – set Switch S3.2 to the ON position

If the valve is STEM UP CLOSED – set Switch S3.2 to the OFF position

By setting this switch, the actuator will be able to recognize its closing point during the ADAPTATION process.

2. Determine if you would like to valve to be Reverse or Direct Acting.

Direct Acting: if the valve should be CLOSED at minimum control signal – set Switch 3.1 to the OFF position.

Using this setting, the valve will be CLOSED at minimum control signal and will OPEN as the control signal increases. EX: Closed at 0 Volt signal and Open at 10 Volt signal.

Reverse Acting: if the valve should be OPEN at 2 Volts (or minimum control signal) – set Switch 3.1 to the ON position.

Using this setting, the valve will be OPEN at minimum control signal and will CLOSE as the control signal increases. EX: Closed at 10 Volt signal and Open at 2 Volt signal.

NOTE: The Feedback signal (Wire 5) of the NV Series actuator will follow the closing point of the valve- not the input control signal. In other words, the feedback will always read 2 Volts when the valve is closed regardless if the input control signal is set for Reverse or Direct Acting.

S3 Setting the direction of stroke and selecting the closing point

The stroke direction can be adjusted to be reverse or direct acting. Under the factory setting, the stroke increases as the setting signal increases. Depending upon the type of valve (NO/NC), the closing point (stroke = 0%) can be chosen with the valve stem retracted or extended.

S3.1	Direction of stroke	The direction of stroke is inverted in relation to the control signal
	Off position	Control signal = 0% corresponding to 0% stroke
	On position	Control signal = 100% corresponding to 0% stroke
S3.2	Selecting the closing point	This is the closing point of the valve. This is dependent on the valve body-not the actuator. This setting must be correct for proper operation of the actuator.
	Off position	Valve is stem up closed. (Flow from A to AB).
	On position	Valve is stem down closed. (Flow from A to AB).

EXAMPLES

S3.1	OFF	At 2 Volts, the valve is closed
S3.2	OFF	The valve closing point is STEM UP
		CLOSED.

Result of Input Signal and Feedback Signal: The valve will be closed at 2 Volts and will open as the actuator drives down. The control signal will read 2 Volts at the closed point and 10 Volts at the fully open point. The feedback will read 2 Volts at the closed point and 10 Volts at the fully open point.

S3.1	ON	At 2 Volts, the valve is open.
S3.2	OFF	The valve closing point is STEM UP
		CLOSED

Result of Input Signal and Feedback Signal: The valve will be fully open at 2 Volts and will close as the actuator retracts. The control signal will read 10 Volts at the closed point and 2 Volts at the fully open point. The feedback will read 2 Volts at the closed point and 10 Volts at the fully open point.

S3.1	OFF	At 2 Volts, the valve is closed
S3.2	ON	The valve closing point is STEM
		DOWN CLOSED.

Result of Input Signal and Feedback Signal: The valve will be closed at 2 Volts and will open as the actuator retracts. The control signal will read 2 Volts at the closed point and 10 Volts at the fully open point. The feedback will read 2 Volts at the closed point and 10 Volts at the fully open point.

S3.1	ON	At 2 Volts, the valve is open.
S3.2	ON	The valve closing point is STEM
		DOWN CLOSED.

Result of Input Signal and Feedback Signal: The valve will be open at 2 Volts and will close as the actuator drives down. The control signal will read 10 Volts at the closed point and 2 Volts at the fully open point. The feedback will read 2 Volts at the closed point and 10 Volts at the fully open point.